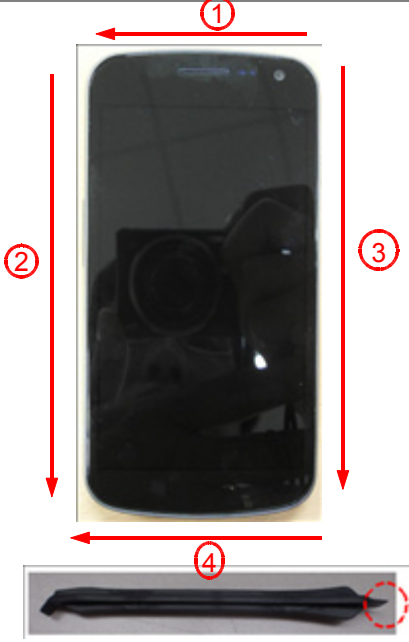


7. Level 2 Repair

7-1. Disassembly and assembly Instructions

7-1-1. Disassembly

1 Carefully release the screws at 6 different locations. (Torque : 1.1 ± 0.1 kgf.cm) (Size : M1.4 * L4.0) 	2 Disengage the rear cover with the front cover by using the hook 
Be careful not to scratch cover.	Follow the numbered sequence when you disjoint
3 Separate TSP connector, LCD connector, coaxial cable from the PBA. 	4 Separate SIDE KEY FPCBs(volume key, power key), MOTOR. 
Be careful not to damage the FPCBs	Be careful not to damage the FPCBs

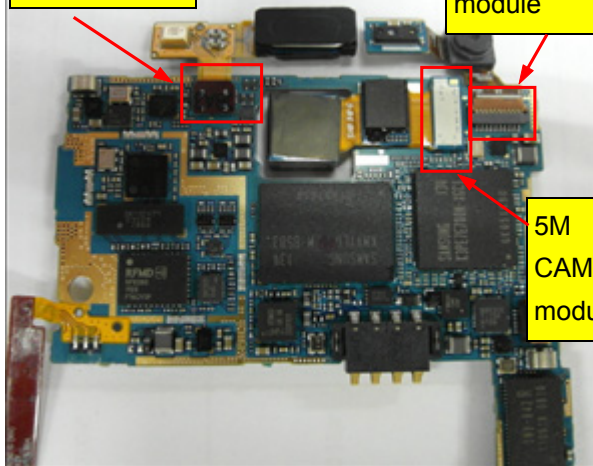
5

Separate the RCV, 1.5M CAM, 5M CAM from the PBA.

RCV module

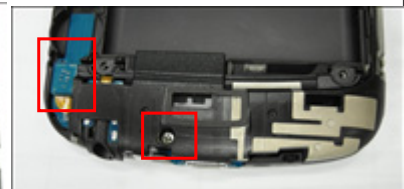
1.5M CAM module

5M CAM module



6

Carefully release the screws at ANTENNA ASS'Y(1POINT) and separate the connector from the SUB PBA.



(Torque : 1.0 ± 0.1 kgf.cm)
(Size : M1.4 * L4.0)

Be careful not to damage the FPCBs

Be careful not to scratch cover

7

Separate the coaxial cable from SUB PBA. Separate the SUB PBA from the front ASS'Y.



8

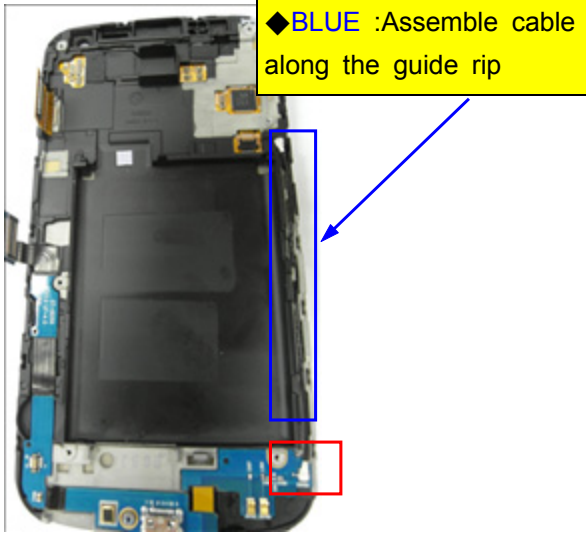
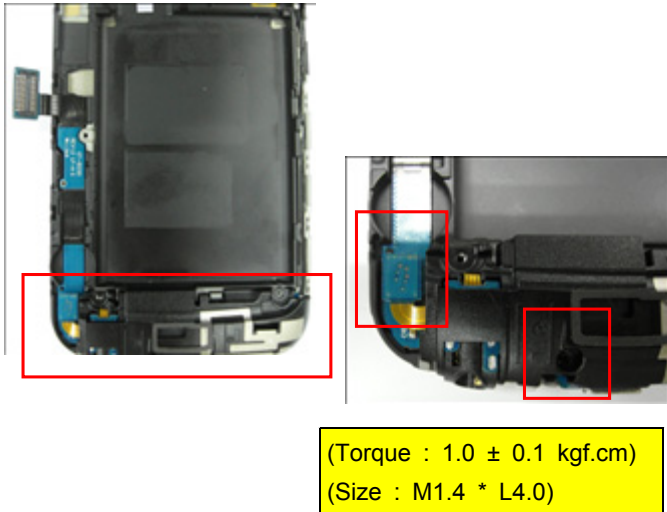
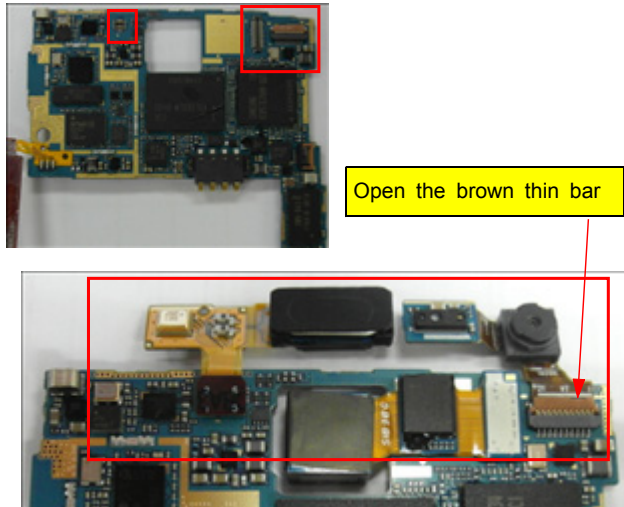
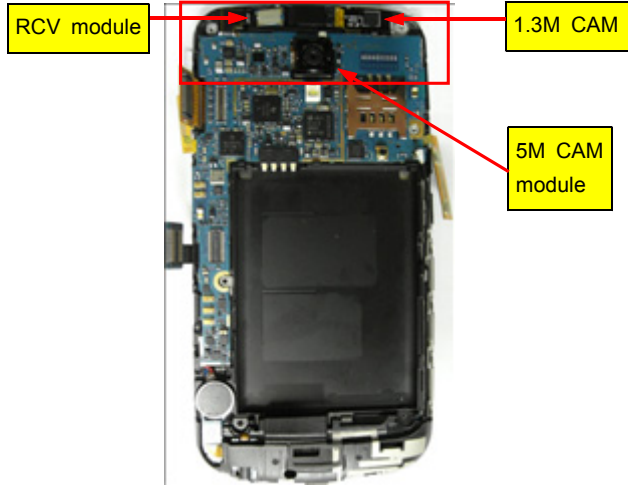
Diassembly completion.



Be careful not to damage the wires

Be careful not to scratch cover

7-1-2. assemble

1 Insert the SUB PBA and attach the coaxial cable. 	2 Attach the INTENNA ASS'Y and connector. Screw at 1 point. 
Be careful not to scratch cover	Be careful not to damage the FPCBs
3 Attach the RCV / 1.3M cam / 5M cam modules on PBA. 	4 Insert the PBA in the hook. Confirm assembly condition of modules(RCV/Front CAM/Mega cam) 
Be careful not to damage the FPCBs	Be careful not to scratch cover Be careful not to damage the FPCBs

5

Attach the SIDE KEY(volume key, power key),
TSP connector, LCD connector.



Be careful not to damage the FPCBs

6

Screws at 6 points.
(Torque : 1.1 ± 0.1 kgf.cm)
(Size : M1.4 * L4.0)



Be careful not to scratch cover